

ABSTRACT

There is disclosed a mold (1) for casting including:
a lower mold (6) having four gates (5) (at least one gate);
5 an upper mold (7) being matched with the lower mold (6) to
form a cavity; and side molds (2a), (2b) being matched with
the lower mold (6) and upper mold (7) to form the cavity and
being split (into at least two). In the mold (1) for casting
is constituted an upper surface of a weir (4) of a flat
10 portion of side molds (2a), (2b), and other surfaces of the
weir (4) is constituted of a concave portion of the lower
molds (6), and the weir (4) is disposed so as to keep a
parting line (3) between the side molds (2a), (2b) away. The
mold (1) for casting can easily be demolded, and the desired
15 number of gate systems can be formed in desired positions.